



Report Number: QIP-ASI192304

Audit Date : 23 Apr.,2019

This report is issued by Focus Technology Co., Ltd. (Made-in-China.com) and the supervising inspectorate (SGS-CSTC Standards Technical Services Co., Ltd.) to confirm that:

Company Name	: Dongguan Gooda Machinery Manufacturing Co., Ltd. 东莞市固达机械制造有限公司
Showroom	: http://goodacnc.en.made-in-china.com
Address	: Building F, Kairuifeng Industrial Park, No. 137, Changdong Road, Banshi Village, Changping Town, Dongguan, Guangdong, China
Product	: Twin-head CNC Milling Machine, CNC Vertical Milling Machine, Duplex CNC Milling Machine, Double Sides Milling Machine, Twin Headed Vertical Milling Machine, CNC Three Axis Chamfering Machine, Plate Flipping Machine, Heavy Duty CNC Two Spindle Milling Machine, CNC Double Column Precision Milling Machine, CNC Circular Sawing Machine, Fast Band Saw Machine, Circular Machine for Steel Plate Cutting

has been on site audited for the Following Scope of Activity

- 1. General Information
- **2.** Foreign Trade Capacity
- 3. Product Research & Development Capacity
- 4. Management System and Product Certification
- **5.** Production Capacity & Quality Control
- 6. Working Environment
- 7. Energy Saving and Emission Reduction
- 8. Photos

General Comments:

Dongguan Gooda Machinery Manufacturing Co., Ltd. is a manufacturer with 84 employees; it was established in 2012, located in Building F, Kairuifeng Industrial Park, No. 137, Changdong Road, Banshi Village, Changping Town, Dongguan, Guangdong, China. The company occupy an area of more than 3600 square meters. They have own brands. They have passed ISO9001:2015 certification in 2019, and obtained CE certificates. They have successful foreign trading experience in Europe, North America, East Asia and Southeast Asia.

Sign for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd.



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SUPPLIER ASSESSMENT REPORT

Audited Company	Dongguan Gooda Machinery Manufacturing Co., Ltd.
Audited Site:	Building F, Kairuifeng Industrial Park, No. 137, Changdong Road, Banshi Village,
	Changping Town, Dongguan, Guangdong, China

Consigner of Assessment	Made-in-China.com	-	-
Audit Type	🛛 Initial Audit		
	☐ Re-audit		DDX.
Audit Date	23 Apr.,2019	Verify Report	www.sgs.com/ecv
Auditor	Scott Chen	Reviewed by	Simon Wang

		Reviewed by	Onnon Wang
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Part A: General Information

Section 1: Company Overview

1.1 Legal Validity			
Does the company have a valid business license?	Yes No Others	Registration Number	91441900595867243J
Year of established	04 May.,2012	Valid Date	Long Valid
Registered address	Building F, Kairuifeng Industrial Pa Changping Town, Dongguan, Gua		gdong Road, Banshi Village,
Actual address	Building F, Kairuifeng Industrial Pa Changping Town, Dongguan, Gua		gdong Road, Banshi Village,
Does the company in abnormal operation status list of industrial and commercial bureau?	No		
Registered capital	5000000 RMB		
Name of legal representative	Mr. Yimin Ling		
Business scope	Production and sales, maintenance: machinery and equipment, intelligent manufacturing software system, CNC software, CNC equipment system, enterprise management software, mobile phone application software, computer hardware and software, electronic products, electronic equipment, automation machinery, instrumentation, electronic accessories, machinery and equipment accessories technology research and development, technology transfer, technical services and sales ; Import and export of goods or technology (except import and export of goods and technologies prohibited by the State or involving administrative approval); Business Management consulting. (Projects subject to approval in accordance with the law may be carried out with the approval of the relevant departments before carrying out business activities)		
1.2 Basic Information Contact person	Mr. Toby Tan		
Phone number	0086-13810973752	Fax number	Nil
URL/Web address	http://www.goodacnc.com		
Company type	Manufacturer Trading Company Combined Group Corporation		
Type of ownership	Limited Company Public Company Foreign joint venture State-Owned Private Owner Wholly foreign-owned enterprises		
Associated company	No		
Products manufactured / sold scope	Twin-head CNC Milling Machine, CNC Vertical Milling Machine, Duplex CNC Milling Machine, Double Sides Milling Machine, Twin Headed Vertical Milling Machine, CNC Three Axis Chamfering Machine, Plate Flipping Machine, Heavy Duty CNC Two Spindle Milling Machine, CNC Double Column Precision Milling Machine, CNC Circular Sawing Machine, Fast Band Saw Machine, Circular Machine for Steel Plate Cutting		



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Connecting Buyers with Chinese Suppliers

1.3 Company Building Information

According to:

Land certificateLease agreement

Real estate certificate
 Observation Estimated on site

The company area 7000 square meters

The land occupies 2600 square meters.

The offices occupy 1200 square meters.

The workshops occupy 5800 square meters.



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Section 2: Human Resources

2.1 Company Chart				
2.2 Explanation of Cod	B C I		G H	4
Code		Department		Number of employees
A	General Manager			1
В	Sales Dept.			9
С	Quality Dept.			4
D	Production Dept. 46		46	
E	R&D Dept.			12
F	Purchase Dept.			1
G	Finance Dept. 6			
Н	Admin. Dept. 5			
	Number in total: 84			84
2.3 Key Staff	2.3 Key Staff			
Title	Full name	Education		experience for this trade / total experience
General Manager	Mr. Yimin Ling	University	25/25 Years	

Remark: Above information of key staff was based on interview with company representative.



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Part B: Foreign Trade Capacity

Section 1: Export Overall Situation

1.1 Export Overall Situation	
Does the company have a valid Import and Export license?	🛛 Yes 🗌 No
The import and export enterprise code.	91441900595867243J
The number of foreign trading staff with relevant trading experience.	 □ within 1 year staff □ 6-10 years 2 staffs □ 70 years 2 staffs □ 0 years 2 staffs □ 0 years 4 staffs □ 0 years 4 staffs
The language freely used by foreign trade staff	🛛 English 🗌 others:
Annual revenue of previous year	Confidential
Annual export revenue of previous year	Confidential
Estimated export revenue for this year.	Confidential
Overseas agent / branch	🛛 Yes 🗌 No
Nearest port	Shenzhen Port
Acceptable quotation terms	🖾 FOB 🛛 CIF 🖾 CFR Other:EXW
Acceptable payment terms	LC X T/T D/P PayPal
Average lead time (Peak Season)	□ within 15 workday □ one month ⊠ 2-3 months □ 4-6 months □ 6-12 months □ more time
Average lead time (Off Season)	 □ within 15 workday □ one month □ 2-3 months □ 4-6 months □ 6-12 months □ more time

Section 2: Export Business Capacity

2.1 Market Distribution (please list top three areas)			
Market	Main Product	Main client	
North America	Twin-head CNC Milling Machine, CNC Vertical Milling Machine, CNC Three Axis Chamfering Machine, Plate Flipping Machine	S+B, NTM, PPC	
South America			
🛛 Europe	Twin-head CNC Milling Machine, CNC Vertical Milling Machine, CNC Three Axis Chamfering Machine, Plate Flipping Machine	YI, DDA	
Southeast Asia/ Mideast	Twin-head CNC Milling Machine, CNC Vertical Milling Machine, CNC Three Axis Chamfering Machine, Plate Flipping Machine	EST, ASCO, ASSAB, DAIDO, HITACHI, Groditz, SUNITA, PRAGATI ISPAT	
Africa			
⊠ East Asia (Japan/ South Korea)	Twin-head CNC Milling Machine, CNC Vertical Milling Machine, CNC Three Axis Chamfering Machine, Plate Flipping Machine	ASSAB, DAIDO, HITACHI, Groditz	
Australia			
Domestic			
Others			



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Section 3: Supplier Management

3.1 Supplier Management			
Item	Content	Observations /Comments	
1	Does the company establish and implement an effective suppliers' assessment procedure?	 Have the written procedures and followed records Have the written procedures but no records Have relevant records without written procedure No written procedures or followed records Other 	
2	Does the company have an updated list of approved suppliers?	 The approved suppliers list was updated in <u>2018</u> Have the written suppliers without approved signature or date. Provided some suppliers names No approved suppliers list Other 	

Section 4: After-sales Service Capacity

4.1 After-sale	4.1 After-sales Service Capacity			
Item	Content	Observations /Comments		
1	Is there a procedure to conduct random product inspection after final packaging in place?	 Have clear standards and written inspection records No written standards but had inspection reports Have the procedures but no inspection records It's not necessary to carry out the inspection Other 		
2	Is there a clear procedure for handling customer complaints?	 Has the clear procedure and followed records Has the procedure but no written records. No written procedures or records. Other 		
3	Can the finished/packaged product be traced by lot identification to the appropriate raw materials test reports?	 Have the procedures to trace the raw materials. Can trace main materials Can trace production date. Can't trace products Other 		
4	Are corrective & preventive actions mechanism established and implemented effectively (including the suppliers/ sub-contractors control, incoming inspection, process control, final inspection and customer complaint)?	 Has the clear procedure and followed records Has the procedure but no written records. No written procedures or records. Other 		



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Part C: Product Research & Development Capacity

1.1 Product Research & Development Capacity			
The amount of R&D and relevant working experience.	 □ within 1year staff □ 6-10 years 1 staff □ 6-10 years 1 staff □ 0 years 2 staffs □ 0 years 4 staffs 		
What is the main job responsibility for R&D engineers?	Products R&D		
Is there any relevant design input, output, review, verification and validation documentation available for auditor to review?	YES		
Is there any special software or instrument used by the R&D staffs during the design process of new products? If yes, please list the main software or instrument.	YES Auto CAD, Pro/E, Solidworks, UG		
Does the company have an effective design change control procedure in place?	YES		
Please list the patent certificates and qualification license.	patent certificates: ZL 2017 2 0334105.X, ZL 2017 2 0513287.7, ZL 2017 2 1710071.6, ZL 2017 2 0339378.3; qualification certificates: Nil		



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Part D: Management System and Product Certification

1.1 Management System and Product Certification	on la
Management system certification	 ☐ISO9001:2015 certificate Certificate Name:ISO9001:2015 certificate NO.: TUV100043377 Issued by: TÜV SÜD Issued Date: 21 Mar.,2019 Valid Until: 23 Dec.,2021 Scope: Manufacture and Sales of Numerical Control Machine
Product certification	 ☑ CE Certificate Name:CE NO.: M8A170198251001 Product Name: Metal working and finishing machines (CNC milling machine) Model: TH-350NC, TH-1000NC Standard: EN ISO 16089:2015, EN60204-1:2006/A1:2009 Issued by: TÜV SÜD Issue Date: 18 Jan.,2017 Certificate Name:CE NO.: N8MA170398251004 Product Name: Metal working and finishing machines (Trinity ganged chamfering machine) Model: DJX3-1480 Standard: EN ISO 12100:2010, EN60204-1:2006/A1:2009 Issue Date: 09 Mar.,2017
	□ Others
Test reports for raw materials	NIL RoHS
	Reach
	☐ Others
	⊠ NIL



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Part E: Production Capacity & Quality Control

Section 1: Production Capacity

1.1 Production Workflow Chart

Raw Materials				⇒ Eran Milling	
Raw Materials		CNC Milling		Face Milling	
		\Rightarrow			
3x6 Meter CNC M	3x6 Meter CNC Milling		C Milling Center	CNC Boring	
Drilling		CNC Machini	ng	Grinding	
1.2 Products Situ	ation (Top thre				
Product	Price range	Min. order quantity	Top monthly output	Average monthly output	Total in 2018
Three Axis Chamfering Machine	25000-45000 U	SD 1 Set	15 Sets	10 Sets	120 Sets
Twin-head CNC	75000-320000	USD 1 Set	50 Sets	40 Sets	500 Sets

Milling Machine



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CNC Vertical Milling Machine	85000-150000 USE	D 1 Set	12 Sets		10 Sets	120 Sets
1.3 Main Facilities	;					1
Picture	Facility name	Brand or Country/Region of	of origin	Targe	t Value/machine*day	Quantity
	3x6 Meter CNC Milling Center	Gooda		Confid	ential	1
	CNC Boring Machine	Japan		Confid	ential	1
	CNC Boring Machine	KURAKI		Confid	ential	2
	CNC Machining Center	ΟΚυΜΑ		Confid	ential	1
	CNC Machining Center	HEAKE		Confid	ential	1
	Drilling Machine	ZJ		Confid	ential	2
	Height Meter	China		Confid	ential	1



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Hardness Meter	Mitutoyo	Confidential	1
Roughness Meter	Mitutoyo	Confidential	1



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Section 2: Production Process Control

2.1 Production Process Control				
ltem	Content	Observations /Comments		
1	Product R&D capacity	 ☑ Own brand ☑ ODM ☑ OEM 		
2	Are the environmental conditions, such as tidiness and cleanliness being controlled and suitable for the operation performed?	 Very tidy Normal Need to improve Very poor 		
3	Are the necessary items /documents provided at appropriate location and under control?	 Work Instructions /procedures Workmanship standard /acceptance Golden sample /Approval sample Product picture Verbal by workshop director 		
4	Are written instructions available for incoming material inspections /testing? Is the relevant record maintained?	 Has instructions and uniformly followed Has instruction but no written records Materials checked by storage staff 		
5	Are written inspections /testing instructions available for finished products? Is the relevant record maintained?	 Have instructions and uniformly followed Have instruction but no written records Finished product checked by packing staff 		
6	What type of inspection is used for finished products?	 Random inspection Visual inspection Function inspection 100% inspection Visual inspection Function inspection 		
7	Are non-conforming units clearly marked/ segregated to prevent accidental dispatch?	 Marked and segregated Segregated but not marked clearly Not found on site 		
8	How are the non-conforming units handled?	 Repaired and re-inspection Picked out Used under control Others 		



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Part G: Working Environment

Section 1: Working Environment

1.1 Welfa	1.1 Welfare Benefits					
ltem	Content	Observations /Comments				
1	Does the company have effective procedures to verify the age of staff at the time of recruitment?	 Has written procedure and keeps adequate age documents of workers Has written procedure but doesn't follow records Hasn't written procedure or follows records 				
2	Do all workers sign employment contracts with the factory?	 All workers sign employment contracts Some workers sign employment contracts Only management staff sign employment contracts No staff sign employment contracts 				
3	Is statutory contribution required for all employees' social insurance (e.g. health insurance, unemployment insurance, accident insurance etc.) paid for by the enterprise?	 All workers have social insurance. Some workers have social insurance Only management staffs have social insurance No staff have social insurance 				
4	Does the company have a clear and effective policy on working hours, rest and vacations? If does, please list it.	 All staffs work kept to the policy Most of the time it keeps to the policy except midseason. Usually needs overtime. No relevant records for working hours Describe the working hours: 8:0012:00,13:3017:30 				
5	Does the company pay extra remunerations for all overtime work?	 For all overtime work. For official holidays For official holidays except weekend. No extra remunerations for overtime. 				
6	Does the company have dormitories for staff? If yes, please describe the condition.	 Provide dormitories for all staff Provide dormitories for workers Provide dormitories for management staff No dormitories were provided. Describe the condition: clean 				
1.2 Labor	Protection					
ltem	Content	Observations /Comments				
1	Are there uniforms for all staff in company?	 ☑ Yes □ No □ Other 				
2	Is the emergency medical supplies enough and easily used in workshop?	⊠ Yes □ No □ Other				
3	Does the company arrange health and safety training for new workers?	 X Yes No Other 				
4	Do the workers have the appropriate protective equipment during operation in workshop? Such as gloves, masks.	⊠ Yes □ No □ Other				
5	Is there training needed and carried out for fire protection?	⊠ Yes □ No □ Other				



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Part H: Energy Saving and Emission Reduction

Section 1: Environmental Management

1.1 Environmental Management				
ltem	Content	Observations /Comments		
1	Environmental Management System	 ISO 14001 Certificate Cleaner production management NIL 		
2	Environmental Impact Assessment	 The Report of Environmental impact assessment is approved by Dongguan EPA in 2018. NIL 		
3	Check and Acceptance of Completed Constructive Projects	 The Report Completed Constructive Projects Inspection and Acceptance is approved. NIL 		
4	"Three Simultaneity" for Environmental protection	 The Report of "Three Simultaneity" for Environmental protection Inspection and Acceptance is available. NIL 		

Section 2: Water, Gas and Noise Control

2.1 Water	2.1 Water, Gas and Noise Control			
ltem	Content	Observations /Comments		
1	Water-intaking	 Water-intaking license No water-intaking license No water taken from natural water body 		
2	Waste water	 Water-draining license or contract Having carried out waste water treatment before draining Having carried out waste water monitoring and the result of which being within the standard limit No detail activities were found 		
3	Emission to air	 Air pollutant emission license Having carried out air pollutant emission monitoring and the result of which being within the standard limit No detail activities were found to reduce emission to air 		
4	Classification and Recycling for solid waste	 Having applied trash classification recycling Having special warehouse for hazardous waste No detail activities were found 		
5	Noise	 The company carried out noise monitoring and the result of which being within the standard limit one time per year No detail activities were found 		



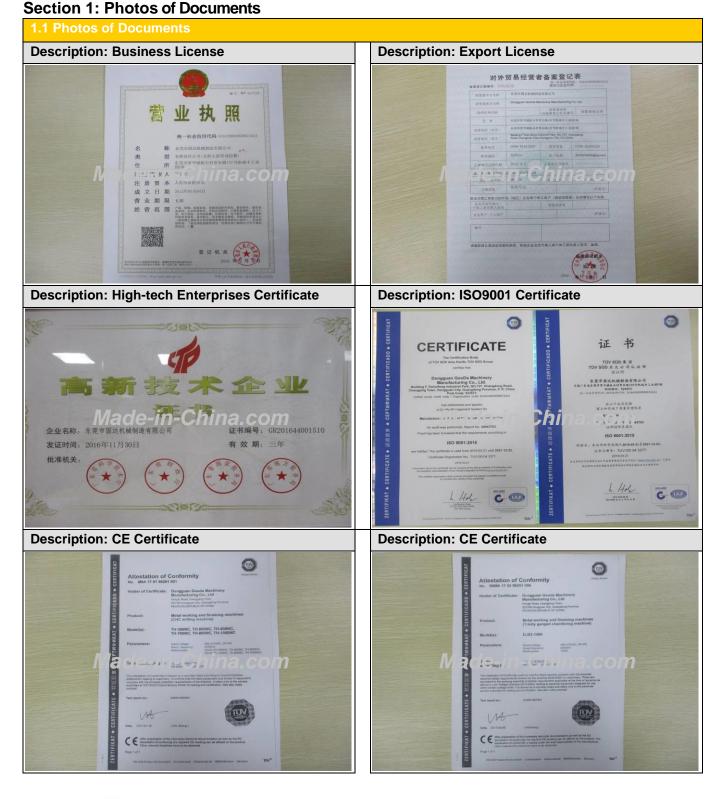
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Part J: Photos





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Section 2: Photos of Company





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