

GooDa CNC Horizontal Machining Center

GDHM-50VNC



Machine technical specification

Model:GDHM-50VNC		Unit	Specification
Process Range	X axis travel	mm	1330
	Y axis travel	mm	600
	Z axis travel	mm	600
	Spindle nose to worktable surface (Z direction)	mm	185~785
	Distance between spindle and worktable (Y direction)	mm	50~650
Worktable	Table Size	mm	500×500
	MAX Loading weight	kg	300
	T-Slot (Number/Width/Gap)	-	5×14×100
Spindle	Spindle Speed	rpm	12000
	Spindle Taper	-	BT40
	Spindle Motor	KW	11/15



Speed	Rapid Moving (X/Y/Z)	m/min	36/36/36
	Rapid Feed (X/Y/Z)	m/min	10/10/10
Tool Magazine	Tool Magazine Number	pcs	24
	Tool MAX Diameter/length/weight	-	∅78mm/300mm/8kg
	Tool MAX Diameter (Full/Empty)	mm	78/120
	Tool selection method	-	any/sequence
	Time (tool-tool)	S	1.8
Machine Accuracy	Positioning (X/Y/Z)	mm	0.02
	Re-Positioning (X/Y/Z)	mm	0.01
	Air pressure	Bar	6~8
	Total electrical capacity	KVA	35
	Machine size	mm	3200×2800×2800
	Machine weight	kg	5000
System	FANUC SYSTEM OR Mitsubishi controller	-	Optional

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